

Production of a Functional Fresh Cheese Enriched with the Probiotic Strain *Lb. plantarum* T571 Isolated from Traditional Greek Product

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ABSTRACT

The aim of the study was the production of fresh cheese with enhanced quality, standardized characteristics and increased functional and nutritional value. The main idea was to produce probiotic cheese with the use of probiotic bacteria isolated from the microflora of traditional Greek products. For this reason, fresh cheese was produced according to the traditional method (control) and the probiotic strain *Lb. plantarum* T571 was also added as co-culture (probiotic). All samples were inoculated with *L. monocytogenes* (3 strains) of 3 log CFU/g initial inoculum level. Microbiological analysis occurred during cheese production and until the end of the shelf life of the product stored at 4°C under vacuum packaging. pH, water activity (a_w) and titratable acidity were also monitored along with the sensory analysis of the product. The survival of probiotic and *Listeria* strains was assessed by Pulsed Field Gel Electrophoresis (PFGE). Results showed that on the 1st day of manufacture the population levels of lab exceeded 8 log CFU/g for all inoculated samples. By the end of shelf life, the population levels of lab in probiotic samples were approximately 7.5 log CFU/g. However, the probiotic samples resulted to significantly higher acidity, lower pH and reduced counts of coliforms and *Listeria* spp. The quality characteristics of probiotic products compared with the control ones were better according to the test panel. Regarding the PFGE results, *Lb. plantarum* T571 strain was found in all cases at populations above 7 log CFU/g. Although further research is needed, the results of the current study were encouraging for producing a probiotic fresh cheese with high added value and increased safety levels.

Keywords: Functional food, fresh cheese, probiotic culture, *Lb. plantarum*, *Listeria monocytogenes*, PFGE, safety.

INTRODUCTION

Probiotic is a quite new term which means “for life” and FAO/WHO¹ defines probiotic bacteria as “living microorganisms which when administered in adequate amounts confer a health benefit on the host”. The consumption on a daily basis of food containing viable probiotic bacteria improves human health and longevity [1]. Nowadays, there is a growing demand for healthier products, thus manufacturers are continuously exploring the development of new probiotic products with high added value, to lure

health conscious consumers^{2,3}. Additionally, in order of a product to provide a therapeutic effect, it should contain 10⁶-10⁸ per ml or g viable cells^{4,5}.

Some of the known probiotics for commercial use in the dairy industry belong to members of the genera *Bifidobacterium*, *Lactobacillus*, *Streptococcus* and *Enterococcus*⁶. Lately, much work is being done to isolate new probiotic strains from fermented food products and subsequently use them to produce novel ones with high added value⁷⁻⁹. Numerous strains of the genus *Lactobacillus* have been already

isolated from fermented food products, characterized as safe and much attention is given on their probiotic potential as adjunct cultures in dairy foods¹⁰⁻¹⁴. Consequently, *Lactobacillus* species like *Lb. casei*, *Lb. paracasei* and *Lb. plantarum* which have been isolated from various cheeses as part of the non starter lactic acid bacteria microflora (NSLAB) and characterized as probiotics, play a major role in the dairy industry in the fermentation of several products^{10, 13, 14-16}. However, it's of great importance to mention that there is no universal strain that would provide all the suggested benefits but the biological effects are strain specific¹⁶. Nevertheless, aside the health promoting effects of these products, the overall properties, including sensory profile and the expanded variety of products that can be produced with the addition of probiotic strains influence the purchasing decisions of consumers¹⁷⁻¹⁸.

The risk of cheese contamination with food-borne pathogens at processing level can take place at various stages at the food processing environment and a variety of possible sources involve starter cultures, brine, packaging material, cheese tank or cheese cloth, cutting equipment, floors and ripening rooms¹⁹. Latest studies performed in Europe on retail foods indicated the occurrence of *Listeria* spp. and *Listeria monocytogenes* in various cheese types²⁰⁻²². One other study dealing with different scenarios of contamination with the pathogen on food processing facilities revealed that *L. monocytogenes* is a common colonizer in food processing environments and the risk for cross contamination is consistent and always possible at both farm-house based or large food producing facilities²³. Recorded outbreaks by European Food Safety Authority for year 2013²⁴ included cheeses as causative agents of food-borne diseases and reported that human listeriosis increased in EU during the period 2009-2013, while among of the reported cases on RTE foods at retail were soft, semi-soft and hard cheeses. Finally, *L. monocytogenes* as a ubiquitous pathogen it is recognized as a post-processing contaminant in dairy products²⁵.

Based on the above, the aim of the current study was to evaluate the performance of a *Lb. plantarum* strain with probiotic potential as adjunct culture in a fresh cheese manufacture and its ability to give final products with pleasing sensory

characteristics and extend shelf life/ensure safety by suppressing the growth of spoilage/pathogenic bacteria. *Lb. plantarum* T571 strain has been isolated from traditional Greek cheese and its probiotic potential has been previously explored *in vitro*⁹. Fresh cheese was manufacture with or without the probiotic strain and stored at 4°C under vacuum packaging for a total shelf life period of approximately 42 days and microbial, physicochemical, molecular and sensory analysis were performed. PFGE was used to monitor i) the survival of the probiotic strain *Lb. plantarum* T571 at appropriate levels (>10⁶ log CFU/g) on cheese, to confer such product as probiotic and ii) the survival and the variability of the 3 strains of the pathogen during shelf life at cold storage.

MATERIALS AND METHODS:

Microbial cultures

The probiotic strain *Lb. plantarum* T571 has been isolated from brine of Feta cheese and its probiotic ability was recently examined *in vitro*⁹. The strain was grown at 30°C for 18-24h on MRS Broth. For cheese inoculation, overnight culture was centrifuged at 10.000 g for 5 min, washed twice with ¼ strength Ringer's solution, resuspended in Ringer solution in order to give the desired number of cells (10⁵ CFU/g) for inoculation of probiotic fresh cheese.

3 strains of *Listeria monocytogenes* were used as cocktail to inoculate fresh cheese. The 3 selected strains originated from Greek industries and were kindly provided by Agricultural University of Athens. In more details, FMCC-B-129 was isolated from ready-to-eat frozen meal- mince meat based, FMCC-B-131 was isolated from conveyor belt of ready-to-eat frozen food and FMCC-B-133 was isolated from soft cheese. The strains were grown at 37°C for 18-24h on BHI Broth, centrifuged at 10.000 g for 5 min and washed twice with ¼ strength Ringer's solution, resuspended in Ringer solution in order to give the desired number of cells (ca 10⁹ CFU/g) for inoculation of cheese to both control and probiotic cases.

Production of fresh cheese

Fresh cheese samples were produced at the laboratory of Institute of Technology of Agricultural Products, HAO-DEMETER. In brief, raw ewe and

goat milk were purchased and then pasteurized at 68°C for 10min. Citric acid was added to the milk in order to coagulate and the coagulants were collected at a cheese cloth. When the temperature of the curd was approximately 35°C, the curd was inoculated with the probiotic strain *Lb. plantarum* T571. Samples with (probiotic sample) or without (control samples)

free cells of *Lb. plantarum* T571 were also inoculated with approximately 3 log CFU/g initial inoculum level of *L. monocytogenes* (cocktail of 3 strains). Draining of the cheese at 18°C for 18h followed and finally, cheese was vacuum packed and stored at cold storage (4°) for 42 days of shelf life.

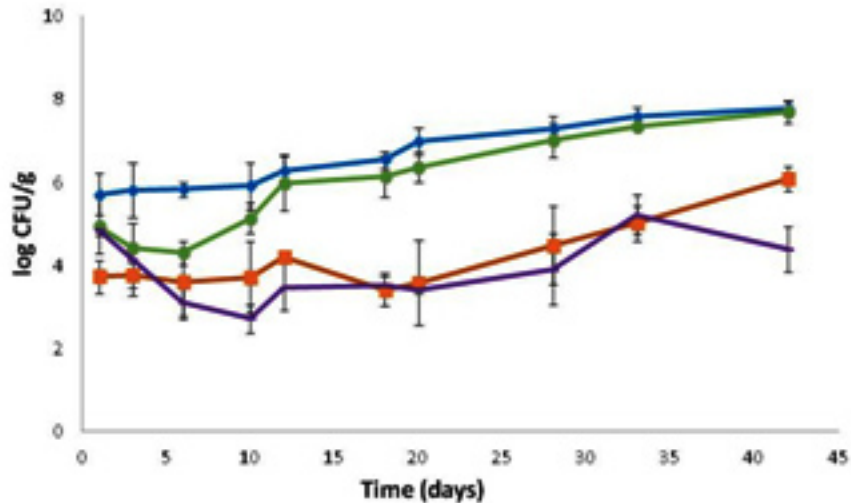


Fig. 1: Growth curves of the examined microflora of control samples during shelf life of fresh cheese. (♦): Total Viable Counts, (■): lactic acid bacteria, (●): *Pseudomonas* spp., (▲): *Enterobacteriaceae*

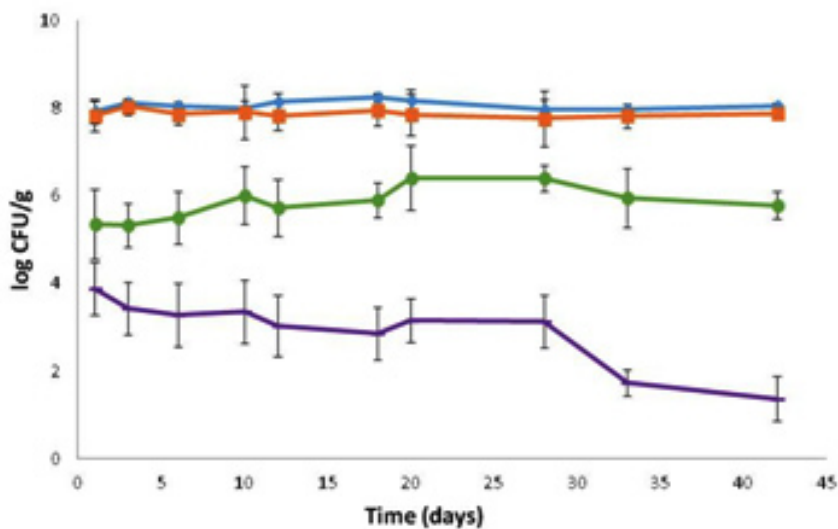


Fig. 2: Growth curves of the examined microflora of probiotic samples during shelf life of fresh cheese. (♦): Total Viable Counts, (■): lactic acid bacteria, (●): *Pseudomonas* spp., (▲): *Enterobacteriaceae*

All experiments were carried out in triplicate. Samples from each treatment were collected at various times intervals and subjected to physicochemical, microbiological and molecular analysis, as well as to sensory evaluation.

pH determination

During production and storage, pH measurements were carried out using a pH-meter (pH-330i pH meter, WTW GmbH, Weilheim, Germany) after the end of the microbiological analysis.

Titrateable acidity

Titrateable acidity was measured by titrating 9g of sample with 0.1N NaOH solution using phenolphthalein as the indicator.

Water activity

Water activity was measured using Aqualab Lite water activity meter (Daceygon Devices Inc, Pullman WA, USA). 5gr of cheese sample were placed in the cup and measured in triplicates. Calibration of the device was made using bi-distilled water.

Microbial enumeration

Microbiological analysis took place during cheese manufacture (curd) and until the end of the shelf life of the product stored at 4°C. To estimate the number of viable cells, cheese samples (25 g) were weighed aseptically, added to sterile ¼ strength Ringer's solution and homogenized in a stomacher (Stomacher 400 circulator, Seward Limited, Norfolk, UK) for 60 s at room temperature. Serial dilutions were prepared with the Ringer solution and duplicate 0.1 or 1 ml samples of the appropriate dilutions were spread or mixed on the following media: Plate Count Agar (PCA, 4021452, Biolife, Milano, Italy) for total viable counts, incubated at 30°C for 48-72 h; Pseudomonas Agar Base with selective supplement (PAB, 401961, Biolife, Milano, Italy) for *Pseudomonas* spp., incubated at 25°C for 48-72 h; Streptomycin Thallous Acetate-Actidione Agar (STAA, 402079, Biolife, Milano, Italy) for the enumeration of *Brochothrix thermosphacta*, incubated at 25°C for 72 h; Rose Bengal Chloramphenicol Agar (RBC Agar, BK151HA, Biokar diagnostics, Allonne, France) for yeasts and molds incubated at 25°C for 72 h; Baird Parker Agar (BP, LABM, Lancashire, United

Kingdom) with Egg Yolk Tellurite (X085, LABM, Lancashire, United Kingdom) for coagulase-positive staphylococci incubated at 37°C for 48 h; Tryptone Bile X-glucuronide medium (TBX, CM0945, OXOID, Basingstoke, United Kingdom) for the detection and enumeration of *Escherichia coli* incubated first for 4 h at 30°C, then for 18-24 h at 44°C; Palcam Agar (Palcam Agar, BK145HA, Biokar Diagnostics, Allonne, France) with Palcam selective supplement (BS00408, Biokar Diagnostics, Allonne, France) for the enumeration of *Listeria monocytogenes* incubated at 37°C for 24 and 48 h; Violet Red Bile Glucose Agar (VRBGA, 402185, Biolife, Milano, Italy) for *Enterobacteriaceae* counts, overlaid with the same medium and incubated at 37°C for 18-24 h; de Man-Rogosa-Sharp medium (MRS, 4017282, Biolife, Milano, Italy) for lactic acid bacteria, overlaid with the same medium and incubated at 30°C for 48-72 h. When pathogen levels were below detection limit of the enumeration methods, enrichment was followed to ensure the presence/absence of the pathogen according to ISO 11290-1:1996/Amnd1:2004 for *Listeria monocytogenes*.

Isolation and growth of lactic acid bacteria cells and *Listeria* cells

Colonies of lactic acid bacteria and colonies of the pathogen were isolated during sampling of cheese, in order to ensure the survival of the probiotic *Lb. plantarum* T571 and to check the differentiation on *Listeria* strains during storage at cold storage. In brief, cheese was sampled at appropriate time intervals and from different time points (beginning, middle and end point of shelf life) approximately 30 colonies from lab were collected randomly from the 6th dilution in MRS Agar whilst *Listeria* cells were collected each time from the appropriate dilution (30-300 colonies) of Palcam Agar. Pure cultures included in this study, were stored at -80°C in MRS Broth or BHI Broth supplemented with 20% (v/v) glycerol (Penta, Radiova, Praha). Before further analysis, each isolate was grown twice in MRS broth for lactic acid bacteria at 30°C for 24 h and BHI broth for *Listeria* strains at 30°C for 24 h and purity of the culture was always checked in MRS agar plates before use.

Pulsed-Field Gel Electrophoresis (PFGE)

PGFE for the identification of *Lb. plantarum* T571 was performed according to Doulgeraki *et*

aP6 while identification for *L. monocytogenes* was performed according to Papadopoulou *et al*²⁷.

In brief, isolates were digested with the restriction enzyme *Apal* (10 U) (New England Biolabs, Ipswich, MA, USA). *Apal* was used according to the manufacturer's recommendations

for 16 h. Restriction fragments were separated in 1% PFGE grade agarose gel (Bio-Rad, Hercules, CA, USA) in 0.5 mM Tris-Borate buffer on CHEF-DRIII (Bio-Rad, Hercules, CA, USA) equipment with the following running parameters: For lab fragments the program used was 6 V cm⁻¹, 1 sec initial switching time, 10 sec final switching time and 16 h of a total

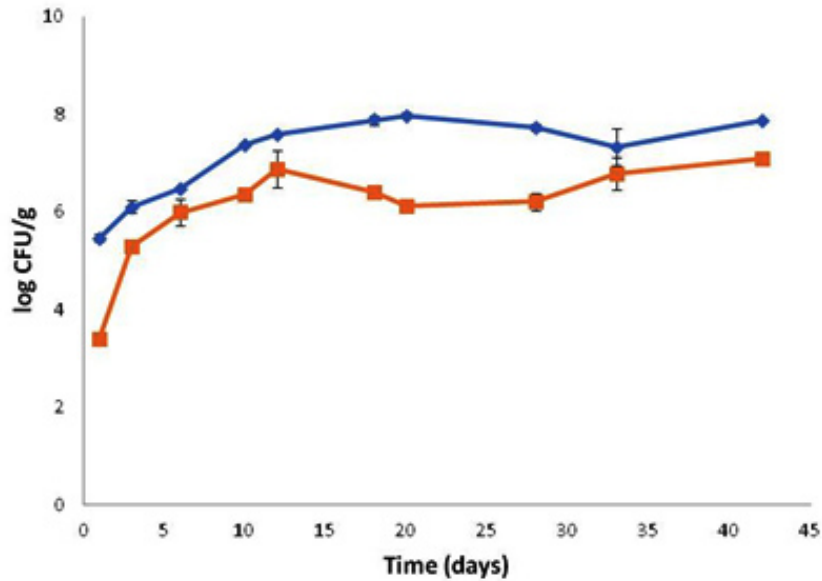


Fig. 3: Growth curves of *Listeria monocytogenes* during storage at 4°C for control (♦) and probiotic (▪) cheese

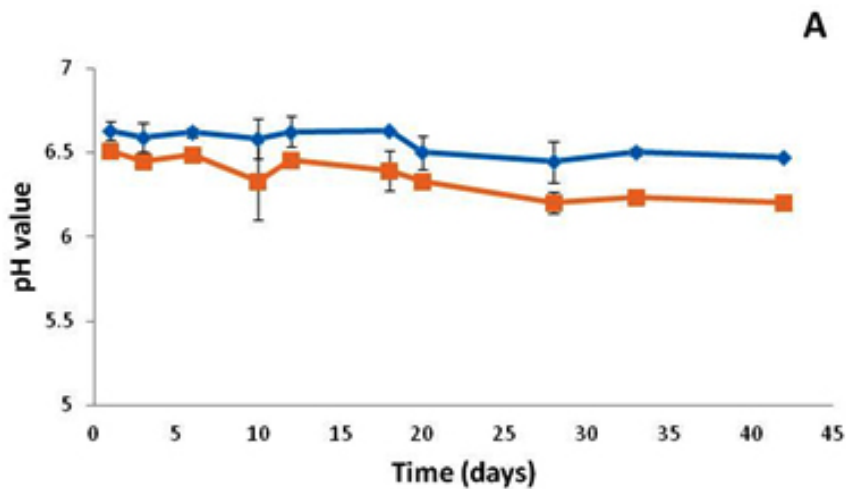


Fig. 4: Changes in pH value during storage at 4°C for control (♦) and probiotic (▪) cheese

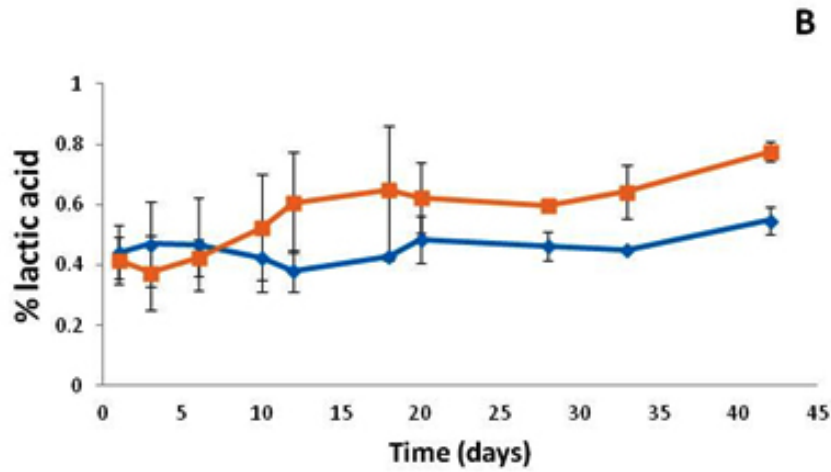


Fig. 5: Changes in titratable acidity (% lactic acid) during storage at 4°C for control (♦) and probiotic (■) cheese

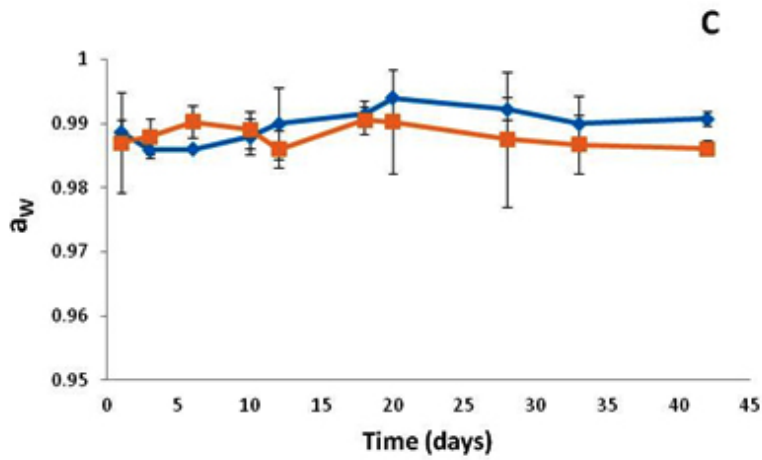


Fig. 6: Changes in water activity (a_w) during storage at 4°C for control (♦) and probiotic (■) cheese

Table 1: Distribution of isolates of *Lb. plantarum* T571 recovered during shelf life of fresh cheese samples based on to the PFGE profiles at 4°C

Temperature	strains	inoculant	shelf life – Day 1 st	shelf life – Day 18 th	shelf life – Day 42 nd
4°C	<i>Lb. plantarum</i> T571 other LAB	100% nd*	100% nd	100% nd	100% nd

* Not detected

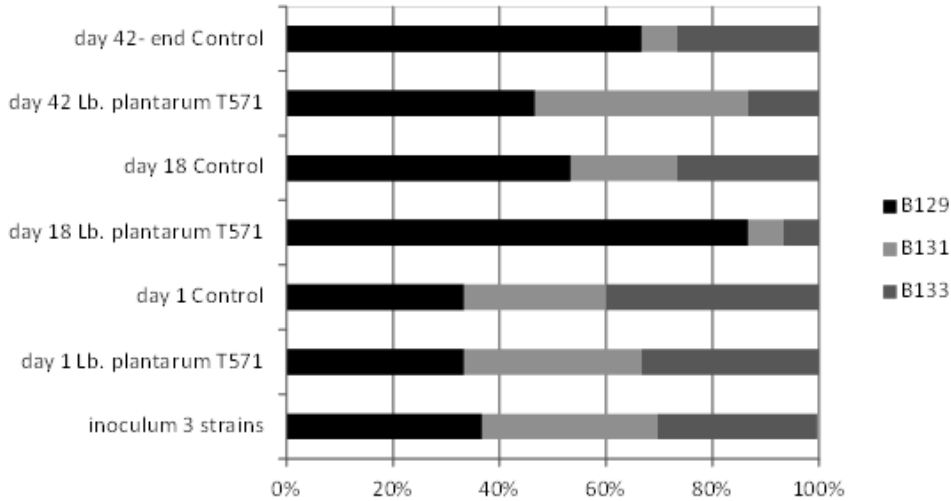


Fig. 7: Distribution of isolates of *Listeria monocytogenes* strains recovered during shelf life of fresh cheese samples stored at 4°C based on to the PFGE profiles

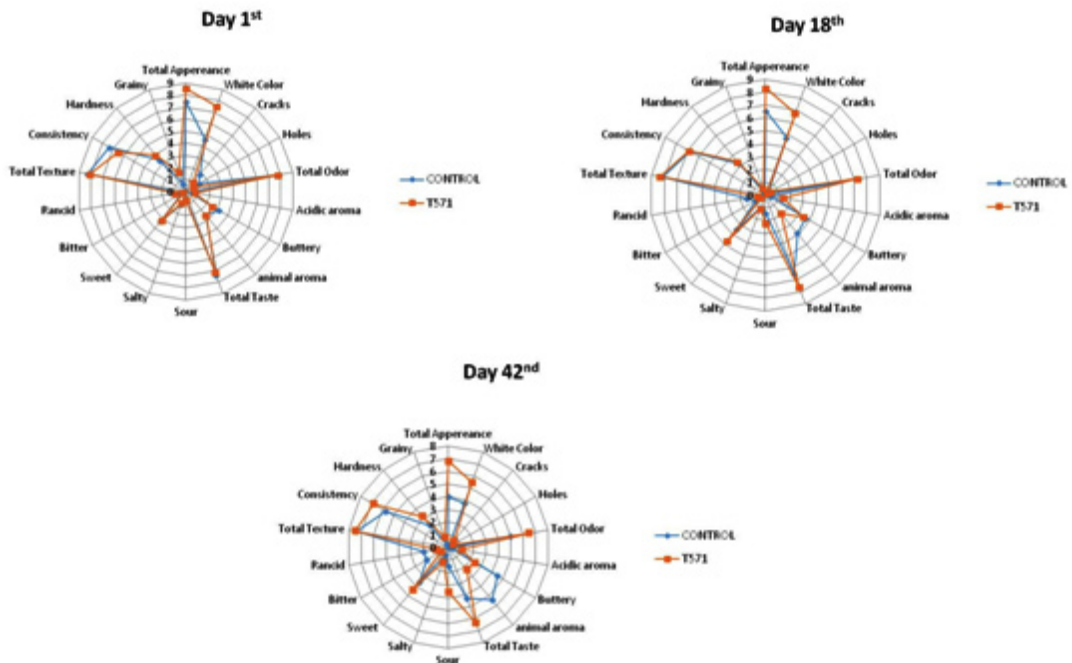


Fig.8 : Sensory evaluation of cheese samples during storage at 4°C (1st, 18th, and 42nd sampling day ♦: Control sample, ◻: *Lb. plantarum*T571

run at 14°C. For *Listeria* fragments the appropriate parameters were 6 V cm⁻¹, 4 sec initial switching time, 40 sec final switching time and 18 h of a total run at 14°C. Gels were then stained with ethidium bromide (0.5 mg ml⁻¹) in water for 1 h and destained for 2 h before being photographed using a GelDoc system (Bio-Rad, Hercules, CA, USA). Conversion, normalization and further analysis were performed using the Pearson coefficient and UPGMA cluster analysis with Bionumerics software, version 6.1 (Applied Maths, Sint-Martens-Latem, Belgium).

Sensory evaluation

For quantification of the descriptive attributes of the cheese samples, quantitative descriptive analysis was performed (QDA). QDA is a technique which is traditionally used for the evaluation of dairy products²⁸. Before sensory analysis, 15 people (personnel from the Institute of Technology of Agricultural Products of Hellenic Agricultural Organization-DEMETER) were trained and tested in order to assess the perception of saltiness, sweetness, acidity and bitterness. For this reason, different concentration solutions of sodium chloride (0.1, 0.5 and 1.5%), sucrose (1, 4 and 8%), lactic acid (0.1, 0.8 and 1.0%) and quinine (0.01, 0.05 and 0.1 mM), were evaluated by the panel. Three sessions of 2 hours each were made in where the evaluators had to exhibit an accuracy of at least 75% on the perception of the examined solutions in order to be chosen for the sensory evaluation of the cheese samples. Finally, 10 assessors formed the trained team, 5 men and 5 women aged between 25 and 55 years old. Data were obtained through a non-structured evaluation sheet containing the attributes in a 10-cm intensity scale²⁹. Direction of the hedonic scale was from left to right with increasing intensities, e.g., weak to strong, little to much. For the sensory evaluation, overall conception of appearance, aroma, taste and texture of the control and probiotic products were assessed from the panel as well as for each sensorial characteristic. Identification of specific indicators i.e white color, holes or cracks on cheese, acidic, buttery or animal aroma, acidic, sweet, salty, bitter or rancid taste, consistency, hardness and grainy texture were estimated. An abnormal appearance, unusual texture, taste, or aroma was considered unacceptable. Sensory evaluation was conducted in triplicate using locally approved protocols in artificial light in individual booths³⁰. The

same trained persons were used in all evaluations and all were unaware of the tested sample. Cheeses were served in plastic dishes codified with 3 digits. Panelists used unsalted crackers and water to clean their palates between samples.

Statistical Analysis

All experiments were carried out in triplicate (3 independent batches of cheese were prepared). Significance was established at $P < 0.05$. Results were analyzed for statistical significance with analysis of variance (ANOVA). Duncan's multiple range test was used to determine significant differences among results [coefficients, ANOVA tables and significance ($P < 0.05$) were computed using Statistica v.5.0]. Non parametric Kruskal Wallis test was performed for sensory analysis data.

RESULTS AND DISCUSSION

Microbial population

A variety of traditional and industrialized fresh cheese products are produced worldwide with differentiation on manufacturing process, i.e. the use or not of starter cultures, the addition or not of rennet or acid for coagulation of milk [31-33].

Lb. plantarum T571 was employed as adjunct culture in fresh cheese production and microbiological analysis was performed during storage at cold temperature. Microbial populations for control and probiotic samples are presented at Figures 1 and 2, respectively. For the probiotic case of fresh cheese, lactobacilli counts remain stable (*ca* 8 log CFU/g) during shelf life of the products at cold storage, while for the control case, lactobacilli increased during first days of storage up to 6.1 log CFU/g. Counts of *Enterobacteriaceae* were detected in the current study for both cases. In more details, at probiotic cheese, their population was lower and decreased during shelf life, whereas at control case the population was found much higher (*ca* 5 log CFU/g) during storage. Finally, *Pseudomonas* spp. were present for both cases and slightly increased for probiotic samples whilst for control sample increased approximately 3 logs until the end of shelf life at 4°C. No yeasts/molds, *Brochothrix thermosphacta*, coagulase positive staphylococci or *Escherichia coli* were detected at the current study. It should also be noted, that the non inoculated cheese samples

remained *Listeria* free throughout manufacture and storage at 4°C for both probiotic and control cases.

Many studies dealing with the microbial quality of fresh cheeses with high pH reported that coliforms, *Pseudomonas* spp. and yeasts/moulds are usually present in high numbers and occasionally pathogens i.e. *Listeria* spp. or *Staph. aureus* are detected^{19-20, 22}. Cheeses are ready-to-eat foods which generally do not undergo any further treatment prior to consumption and it is of great importance for the final product to have high level of hygiene, because the high pH, low salt and high water activity support high population level of microorganisms. The addition of lactic acid bacteria as biopreservative agents to control spoilage of fresh cheese may help in the extension of shelf life of products. Several studies have already incorporate NSLAB in bread, feed, fruits, vegetables or dairy products in order to extend shelf life of the aforementioned products³⁴.

Main characteristics of fresh cheeses are the short shelf life and the sensitivity of colonization by *L. monocytogenes* through post processing contamination³⁵. For this reason, the cheese samples were also inoculated with a cocktail of 3 strains of *Listeria monocytogenes* during storage with initial inoculum level of approximately 3 log CFU/g. From the results it was evident that, at control samples pathogen population increased during shelf life and the final population maintained above 7.5 log CFU/g. In more details, population of the pathogen during 1st day of shelf life was found 5.3 log CFU/g. On the other hand, pathogen population during first day of storage at probiotic cheese was approximately 2 logs lower (3.4 log CFU/g). However, *L. monocytogenes* increased at probiotic case during shelf life and reached final population of 7 log CFU/g. High water activity (Fig. 5) and pH (Fig. 3) allow the growth of the pathogen during cold storage as it was evident from this study.

Physicochemical characteristics

All physicochemical parameters e.g. pH (Fig. 3), titratable acidity (Fig. 4) and water activity- a_w (Fig. 5) were found at usual levels. pH and titratable acidity were significantly ($P < 0.05$) affected by probiotic culture. Figure 3 demonstrated the changes in the pH during shelf life of control and probiotic

cheese. From the results it was evident that, the probiotic culture was poor acidifier since the pH value of the milk was 6.7 and reduced to 6.51 for probiotic cheese at the 1st day of storage, whereas control cheese had pH value 6.63. It was noticeable that probiotic cheese had lower pH value due to the added lactic culture. The increase in titratable acidity was more intense for cheese samples manufactured with cells of the probiotic strain T571 as it can be seen in Figure 4. These results are in accordance with previous works where the probiotic cultures used showed poor acidification³⁵. Finally, water activity had similar values for both cases examined (0.98) and was close to unity. This value is optimal for growth of most microorganisms.

Monitoring *Lb. plantarum* T571 survival

To confer a product as probiotic is required a minimum number of living probiotic cells in the food product of approximately 6 log CFU per g or ml [4, 5]. Therefore, aim of the study was to investigate whether or not *Lb. plantarum* T571 was present at cheese samples above this threshold level during shelf life at cold storage. Mesophilic lactobacilli counts in probiotic cheese samples during storage at 4°C are presented in Figure 2. Numbers of mesophilic lactobacilli remained at high levels during storage at 4°C for probiotic cheese. A total of 100 isolates were isolated from cold temperature from petri dishes that correspond to the 6th dilution for initial (day 1), middle (day 18) and final (day 42) storage time. The presence of *Lb. plantarum* T571 at all cases was confirmed by PFGE. The results demonstrated that up to 100% of the microorganisms recovered belonged to *Lb. plantarum* T571 during shelf life at 4°C (Fig. 6). *Lb. plantarum* T571 was detected in probiotic cheeses at levels required for conferring a probiotic effect (e^7 6 log CFU/g) throughout storage at 4°C.

PFGE, a DNA- based technique can discriminate microorganisms up to strain level²⁶. The use of molecular techniques to monitor the added probiotic strains and certify their vitality during shelf life of the products is already employed by many researchers. Many studies used molecular methods to discriminate the lab strains to identify the probiotic strains among other lab strains and to strengthen the hypothesis of conferring a product as probiotic³⁶⁻³⁸.

Monitoring pathogen survival and strain differentiation

Listeria monocytogenes is a post processing contaminant on dairy products and many studies have been conducted until today, investigating the presence of the pathogen on retail products in Europe²⁰⁻²². Recent studies demonstrated that *Listeria* survival is strain depended when was tested on real food ecosystem^{36, 39}. For that reason fresh cheese was inoculated with a 3 cocktail strain of the pathogen and the survival and differentiation of the strains during shelf life was monitoring with molecular methods throughout storage for control and probiotic cheese. Design of the experiment was such to have the same initial levels of the three strains in the cocktail inoculants as it is presented in Figure 7. Population of inoculated strains increased during cheese production and continued to increase during storage, as it has been already described above. Long term survival of *Listeria monocytogenes* was observed at probiotic samples at 4°C regardless for the high population (>7 log CFU/g) of lactic acid bacteria until the end of storage. Finally, 120 isolates recovered from the appropriate materials and subsequently were screened with PFGE. Figure 7 represent distribution of isolates of *Listeria monocytogenes* strains recovered during production and shelf life of control and probiotic cheese samples with the addition of *Lb. plantarum* T571 based on to the PFGE profiles. In more details, interesting remarks were made about strain occurrence at control and probiotic samples. At probiotic cheese samples, strain B129 was found at the highest level at the end of shelf life while during storage strain occurrence varied starting from 33.33% to 86.67% at middle shelf life. At control samples, strain B129 was also the strain with the highest presence. B131 strain was the most susceptible strain for control case whereas strain B133 was found to be the most susceptible for probiotic case (Fig. 6). In conclusion, the 3 strains reacted differently in terms of occurrence at control and probiotic cases as it is presented in Figure 7.

Sensory evaluation

The results of the sensory evaluation of fresh cheese are graphically presented as “spider webs” in Figure 8. Results represented sampling days 1st, 18th, and 42nd at cold storage. In more details, the sensory panel evaluated the new probiotic cheese better than the control one for total taste and appearance, during shelf life at 4°C (Fig. 8). Overall, the supplementation of cheese with free cell culture of *Lb. plantarum* T571 provided higher scoring ($P<0.05$) in contrast to control for total evaluation until the end of shelf life. In details, total taste and total aroma were found significant different ($P<0.05$), however total texture and total appearance were not differed significantly ($P>0.05$). Taste panel considered the probiotic fresh cheese to be more acidic ($P<0.05$) compared to the control sample but the sweet taste was similar ($P>0.05$). Concerning bitterness and rancidity, probiotic cheeses received similar values with the control ones ($P>0.05$). In addition, total texture scores for probiotic products were similar with those of controls ($P>0.05$).

Consumer's acceptance of new products is of paramount importance for the food industry. The selected strains should preserve traditional taste and aroma, maintaining the quality. Based on the above, probiotic *Lb. plantarum* T571 could be successfully used as adjunct culture for fresh cheese production and also provide functional properties at the final product.

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